

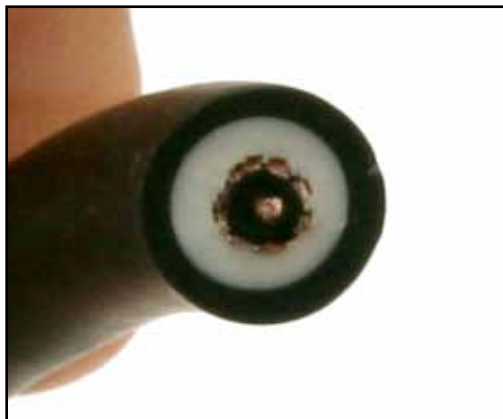
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GFS Professional Solderless Cable System



Measure and cut your cable to it's desired length. It is VERY important that you get a perfectly clean, perfectly square cut. We use a sharp utility knife for a perfect cut.



Once cut look at the cable end- ensure that you have a clean and square cut and especially ensure that the copper leads of the shield are cut cleanly.



Remove the brass setscrew with a small screwdriver. You need to remove the screw completely.



With the screw out unscrew the body of the plug from the tip assembly. You will now have three separate pieces as shown.



First slide the barrel of the plug over the cable end. Remember, the brass setscrew is not installed yet.



Now it is critically important that you find the center of the cable and carefully insert the pin from the plug assembly into the center of the cable. Press firmly until it is inserted fully.



Now screw the plug body all the way up until tight.



Insert the setscrew with your fingers and screw down all the way. You'll feel the pin "Bite" into the cable but continue to screw down until the screw cannot turn any further.



Repeat this process for the other side of the cable. Check the finished cable with a continuity meter to ensure you've done the process correctly.